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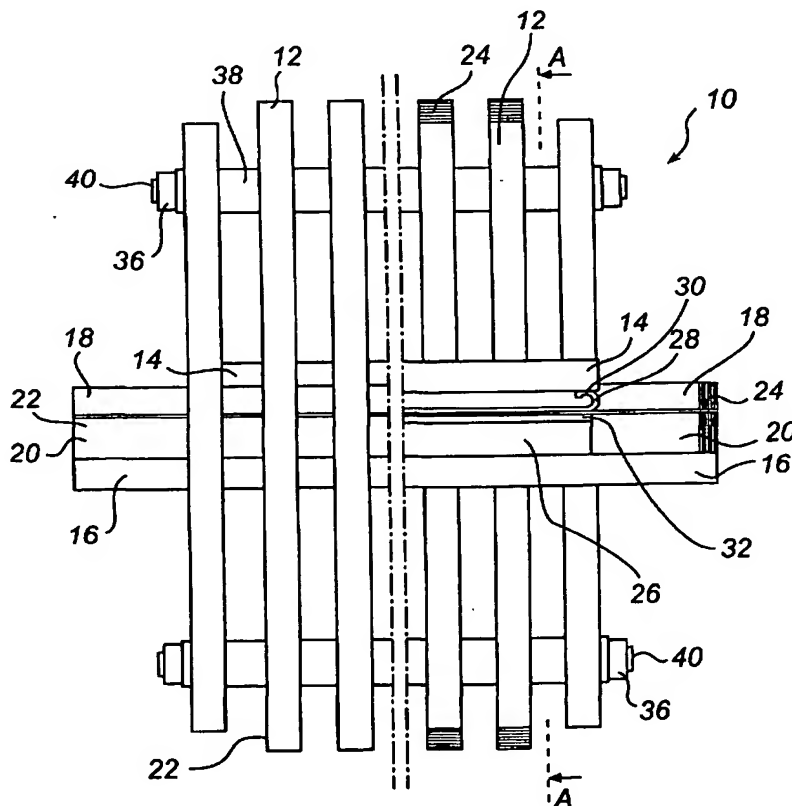
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(54) Title: PRESSURE CELL PRESS COMPRISING A TRAY, AND A METHOD FOR MANUFACTURING SAID TRAY



(57) Abstract: The present invention relates to a press (10) of pressure cell type, a tray (20, 60, 60a, 60b, 60c, 60d, 70, 74) for use in a press of pressure cell type and a method. The tray comprises a tray frame, which defines a space (26) for arranging a forming tool and/or a work-piece. Prestressing means (24, 72, 76) are arranged on the external surface (22) of the tray frame and induce a compressing prestress which acts in planes parallel to the plane of the tray. The tray frame presents a curvature along its entire circumference.